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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/461,158	12/14/1999	ANNE E. MILLER	042390.P6958	3401

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19
EXAMINER

CHEN, KIN CHAN

ART UNIT	PAPER NUMBER
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1765

DATE MAILED: 09/25/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)	8
	09/461,158	MILLER ET AL.	
Examiner	Art Unit		
Kin-Chan Chen	1765		

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).
- Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on ____.
- 2a) This action is FINAL. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 1-3 and 8-11 is/are pending in the application.
- 4a) Of the above claim(s) ____ is/are withdrawn from consideration.
- 5) Claim(s) ____ is/are allowed.
- 6) Claim(s) 1-3 and 8-11 is/are rejected.
- 7) Claim(s) ____ is/are objected to.
- 8) Claim(s) ____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on ____ is/are: a) accepted or b) objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
- 11) The proposed drawing correction filed on ____ is: a) approved b) disapproved by the Examiner.
If approved, corrected drawings are required in reply to this Office action.
- 12) The oath or declaration is objected to by the Examiner.

Priority under 35 U.S.C. §§ 119 and 120

- 13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. ____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

- 14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).
a) The translation of the foreign language provisional application has been received.
- 15) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.

Attachment(s)

1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413) Paper No(s). ____ .
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)
3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449) Paper No(s) ____ .	6) <input type="checkbox"/> Other: ____ .

DETAILED ACTION

Claim Rejections - 35 USC § 112

1. Claim 11 is rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s).

In claim 11, line 3, "a sulfate getter" is new matter.

Claim Rejections - 35 USC § 103

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

3. Claims 1-3 and 8-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Farkas et al. (US 6,001,730; hereinafter "Farkas") in view of Kaufman et al. (US 6,063,306; hereinafter "Kaufman") and Cadien et al. (US 6,340,370; hereinafter "Cadien").

Farkas discloses a CMP slurry for polishing copper interconnects. A silicon substrate is provided. A dielectric layer may be formed over the substrate. A trench is

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formed through the dielectric layer. A copper diffusion barrier layer may be formed in the trenches. Copper may be deposited over the barrier layer and over the top of the dielectric (col. 4, lines 42-61). The slurry has a pH of 9.0 to 11.0. The slurry contains 1.0% to 12% of silica abrasive (col. 7, lines 31-40). Farkas teaches that the second slurry may polish both barrier and copper (col. 7, lines 45-50).

Farkas does not explicitly state that a corrosion inhibitor (e.g., benzotriazole) may be added to the composition for polishing copper. In a method of CMP for copper, Kaufman teaches that using benzotriazole in CMP composition for polishing copper would form dissolution inhibiting layers on the surface of the copper. Hence, it would have been obvious to one with ordinary skilled in the art to add benzotriazole of Kaufman in the method of Farkas so as to form dissolution inhibiting layers on the surface of the copper.

Farkas and Kaufman teach using various oxidizing agent (such as the oxidizing agent contains $S_2O_8^{2-}$ for copper polishing). Farkas and Kaufman do not disclose that oxidizer may include $Fe(CN)_6^{3-}$. In a method of slurry for CMP for metal polishing, Cadien teaches that oxidizer contains $Fe(CN)_6^{3-}$ is a good oxidizer for copper polishing. Hence, it would have been obvious to one with ordinary skilled in the art to use the oxidizer contains $Fe(CN)_6^{3-}$ as disclosed by Cadien in the process of the combined Farkas and Kaufman because Cadien teaches that it is a good oxidizer for copper polishing.

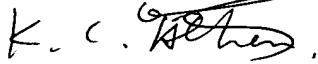
The above-cited claims differ from the combined prior art by using various processing parameters (such as down force of the polishing pad in claims). However,

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they are commonly determined by routine experiment. The process of conducting routine optimizations so as to produce an expected result is obvious to one of ordinary skill in the art. In the absence of showing criticality, it is the examiner's position that a person having ordinary skill in the art at the time of the claimed invention would have found it obvious to modify the combined prior art by performing routine experiments to obtain optimal result.

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kin-Chan Chen whose telephone number is (703) 305-0222. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nadine Norton can be reached on (703) 305-2667. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306. Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-2934.

September 15, 2003


Kin-Chan Chen
Primary Examiner
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